

Swagelok®

Tube Deburring Tool Instructions for Use

The Swagelok® tube deburring tool is for 3/16 in. ID to 1 1/2 in. OD and 4 mm ID to 38 mm OD stainless steel, steel, and hard alloy tubing.



⚠ CAUTION

**Do not put
fingers inside
tool or near the
cutting edges.**

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To deburr OD of tubing: Place deburring tool over the end of the tubing with the blades on the outside. Rotate the tool in a clockwise direction.

To deburr ID of tubing: Place deburring tool over the end of the tubing with the blades on the inside. Rotate the tool in a clockwise direction.

All: Wipe deburred end of tubing clean with a cloth. The deburred tube end should have a uniform edge break with no burrs. Internal and external chamfers should not exceed half the wall thickness of the tubing.

Deburring the ID of tubing

